TECHNICAL DATA SHEETS	KAMMPROFILE SERRATED GASKET		
	CATEGORY:FLANGE SEALMANUFACTURER:IDTPROFILE:KD24DIMENSION:EN 1514-6 [EN12560-6]MATERIAL:Dependent on material		
 Very high operating pressures Very low leakage rates for gases and liquids High operational safety due to broad range of app. 	 Widely used in chemical and petro-chemical sector Device and container flanges, pumps and valves Power stations, steam gener. and in device constr. 		
PRODUCT NAME Kammprofile serrated gasket with convex-shaped metal core integral centering ring and pre-determined breaking point	FEATURES The convex stainless steel carrier is serrated on both sides. [Standard: WS 1.4571/Kammprofile serrated profile partition 1.0mm] is covered with a non-metallic layer, mostly graphite or PTFE. The gasket has an integral centring ring with pre-determined breaking point which ensures the centring on the flange bolts		
KD24	and prevents fatigue failures in the gasket area. Complies with TA Luft and VDI 2290 ¹ .		

OPERATIONAL DATA	Grafit	PTFE
Pressure	Max. 400 bar	
Temperature	-200°C to 550°C ³	-200°C to 250°C
Density [mDIN 2505]	1.1	1.1
σ _{vuo.1}	15 N/mm²	15 N/mm²
σ _{vo}	500 N/mm²	500 N/mm ²
σ _{BO300°} C [200°C]	500 N/mm²	450 N/mm²
APPROVALS		
TA Luft 2002 [VDI 2440/2200]	Х	Х
BAM oxygen	Х	
BAM ethylene/propylene		
DVGW [DIN 3535-6]		
KTW-guideline		
Fire Safe Test	Х	
FDA		
EG 1935/2004		
Blow-out resistance	Х	
Germanischer Lloyd		

Notes: ¹ complies with VDI 2290 only in combination with a leakage certificate as per EN 1591-1 ³ upward of 450°C please consult the manufacturer